

**PATENT COOPERATION TREATY**

From the  
INTERNATIONAL SEARCHING AUTHORITY

To:

**TRANSLATION**  
**PCT**

**WRITTEN OPINION OF THE  
INTERNATIONAL SEARCHING AUTHORITY**

(PCT Rule 43bis.1)

		Date of mailing (day/month/year)
Applicant's or agent's file reference <b>NT1852PCT</b>		<b>FOR FURTHER ACTION</b> See paragraph 2 below
International application No. <b>PCT/JP2004/019001</b>	International filing date (day/month/year) <b>20.12.2004</b>	Priority date (day/month/year) <b>06.02.2004</b>
International Patent Classification (IPC) or both national classification and IPC		
Applicant <b>Renesas Technology Corp.</b>		

**1. This opinion contains indications relating to the following items:**

- |                                     |              |  |
|-------------------------------------|--------------|--|
| <input checked="" type="checkbox"/> | Box No. I    | Basis of the opinion   |
| <input type="checkbox"/>            | Box No. II   | Priority   |
| <input type="checkbox"/>            | Box No. III  | Non-establishment of opinion with regard to novelty, inventive step and industrial applicability   |
| <input type="checkbox"/>            | Box No. IV   | Lack of unity of invention   |
| <input checked="" type="checkbox"/> | Box No. V    | Reasoned statement under Rule 43bis.1(a)(i) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement |
| <input type="checkbox"/>            | Box No. VI   | Certain documents cited  |
| <input type="checkbox"/>            | Box No. VII  | Certain defects in the international application   |
| <input checked="" type="checkbox"/> | Box No. VIII | Certain observations on the international application  |

**2. FURTHER ACTION**

If a demand for international preliminary examination is made, this opinion will be considered to be a written opinion of the International Preliminary Examining Authority ("IPEA") except that this does not apply where the applicant chooses an Authority other than this one to be the IPEA and the chosen IPEA has notified the International Bureau under Rule 66.1bis(b) that written opinions of this International Searching Authority will not be so considered.

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For further options, see Form PCT/ISA/220.

**3. For further details, see notes to Form PCT/ISA/220.**

Name and mailing address of the ISA/JP	Authorized officer
Facsimile No.	Telephone No.

WRITTEN OPINION OF THE  
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International application No.  
PCT/JP2004/019001

Box No. I Basis of this opinion

1. With regard to the language, this opinion has been established on the basis of the international application in the language in which it was filed, unless otherwise indicated under this item.  
 This opinion has been established on the basis of a translation from the original language into the following language \_\_\_\_\_, which is the language of a translation furnished for the purposes of international search (under Rule 12.3 and 23.1(b)).
2. With regard to any nucleotide and/or amino acid sequence disclosed in the international application and necessary to the claimed invention, this opinion has been established on the basis of:
  - a. type of material  
 a sequence listing  
 table(s) related to the sequence listing
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4. Additional comments:

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International application No.	PCT/JP2004/019001
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**Box No. V** **Reasoned statement under Rule 43bis.1(a)(i) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement**

**1. Statement**

Novelty (N)	Claims	1-18	YES
	Claims		NO
Inventive step (IS)	Claims	1-18	YES
	Claims		NO
Industrial applicability (IA)	Claims	1-18	YES
	Claims		NO

**2. Citations and explanations:**

- Document 1: JP 2002-512439 A (Energy Conversion Devices, Inc.), 23 April 2002, full text & WO 1999/054128 A1
- Document 2: JP 2001-502848 A (Energy Conversion Devices, Inc.), 27 February 2001, full text & WO 1998/019350 A1
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The storage disclosed in and supported by the specification and having the following (1) and (2) constitutions is not described in any of the documents cited in the ISR and is non-obvious to a person skilled in the art.

Therefore, the inventions of claims 1 through 18 are not described in any of the documents cited in the ISR and are non-obvious to a person skilled in the art.

(1) A storage consisting of a storage layer that stores information by causing a reversible phase change between a crystalline phase and a noncrystalline phase, wherein the total content of at least one element selected from the group consisting of Ge and Sb or at least one element selected from the group consisting of Ge and Sb, and Bi is equal to or greater than 2 atom% and less than 25 atom%, the content of Te is equal to or greater than 40 atom% and equal to or less than 65 atom%, and the total content of at least one element selected from the group consisting of Zn or Zn and Co and N is equal to or greater than 20 atom% and less than or equal to 50 atom% and consisting of a memory element that has an electrode formed with the above-described storage layer on both faces.

WRITTEN OPINION OF THE  
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International application No.  
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Box No. VIII Certain observations on the international application

The following observations on the clarity of the claims, description, and drawings or on the question whether the claims are fully supported by the description, are made:

What is disclosed in the meaning of PCT Article 5 is obtaining high heat resistance in a phase-change memory by means of a storage having the following (1) and (2) constitutions.

(1) A storage consisting of a storage layer that stores information by causing a reversible phase change between a crystalline phase and a noncrystalline phase, wherein the total content of at least one element selected from the group consisting of Ge and Sb or at least one element selected from the group consisting of Ge and Sb, and Bi is equal to or greater than 2 atom% and less than 25 atom%, the content of Te is equal to or greater than 40 atom% and equal to or less than 65 atom%, and the total content of at least one element selected from the group consisting of Zn or Zn and Co and N is equal to or greater than 20 atom% and less than or equal to 50 atom% and consisting of a memory element that has an electrode formed with the above-described storage layer on both faces.

(2) A storage consisting of a storage layer that stores information by causing a reversible phase change between a crystalline phase and a noncrystalline phase, wherein it comprises a plurality of memory cells and a plurality of word lines for selecting the above-described memory cells and a plurality of data lines disposed so as to intersect the above-described plurality of word lines and for reading signals from the above-described plurality of memory cells; the total content of at least one element selected from the group consisting of Ge and Sb or at least one element selected from the group consisting of Ge and Sb, and Bi is equal to or greater than 2 atom% and less than 25 atom%, the content of Te is equal to or greater than 40 atom% and equal to or less than 65 atom%, and the total content of at least one element selected from the group consisting of Zn or Zn and Co and N is equal to or greater than 20 atom% and less than or equal to 50 atom% and consisting of a memory element that has an electrode formed with the above-described storage layer on both faces.

Thus, what is disclosed in the meaning of PCT Article 5 is merely a very small part of the inventions of claims 1 through 18, and is not adequately supported in the meaning of PCT Article 6.

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Supplemental Box

In case the space in any of the preceding boxes is not sufficient.

Continuation of: Box V

(2) A storage consisting of a storage layer that stores information by causing a reversible phase change between a crystalline phase and a noncrystalline phase, wherein it comprises a plurality of memory cells and a plurality of word lines for selecting the above-described memory cells and a plurality of data lines disposed so as to intersect the above-described plurality of word lines and for reading signals from the above-described plurality of memory cells; the total content of at least one element selected from the group consisting of Ge and Sb or at least one element selected from the group consisting of Ge and Sb, and Bi is equal to or greater than 2 atom% and less than 25 atom%, the content of Te is equal to or greater than 40 atom% and equal to or less than 65 atom%, and the total content of at least one element selected from the group consisting of Zn or Zn and Co and N is equal to or greater than 20 atom% and less than or equal to 50 atom% and consisting of a memory element that has an electrode formed with the above-described storage layer on both faces.

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<p><b>1. Statement</b></p> <table> <tr> <td align="center">Novelty (N)</td> <td align="center">Claims</td> <td>1 - 18</td> <td align="center">YES</td> </tr> <tr> <td></td> <td align="center">Claims</td> <td></td> <td align="center">NO</td> </tr> <tr> <td align="center">Inventive step (IS)</td> <td align="center">Claims</td> <td>1 - 18</td> <td align="center">YES</td> </tr> <tr> <td></td> <td align="center">Claims</td> <td></td> <td align="center">NO</td> </tr> <tr> <td align="center">Industrial applicability (IA)</td> <td align="center">Claims</td> <td>1 - 18</td> <td align="center">YES</td> </tr> <tr> <td></td> <td align="center">Claims</td> <td></td> <td align="center">NO</td> </tr> </table> <p><b>2. Citations and explanations:</b></p> <p>Document 1: JP 2002-512439 A (Energy Conversion Devices, Inc.); 23 April 2002, full text &amp; WO 1999/054128 A1</p> <p>Document 2: JP 2001-502848 A (Energy Conversion Devices, Inc.), 27 February 2001, full text &amp; WO 1998/019350 A1</p> <p>Document 3: JP 11-514150 A (Energy Conversion Devices, Inc.), 30 November 1999, full text &amp; WO 1997/015954 A1</p> <p>Document 4: JP 11-510317 A (Energy Conversion Devices, Inc.), 07 September 1999, full text &amp; WO 1997/005665 A1</p> <p>Document 5: WO 2003/050872 A1 (Matsushita Electric Industrial Co., Ltd.), 19 June 2003, full text</p> <p>Document 6: WO 2000/054982 A1 (Matsushita Electric Industrial Co., Ltd.), 21 September 2000, full text</p> <p>Document 7: JP 55-008830 B1 (Matsushita Electric Industrial Co., Ltd.), 06 March 1980, full text</p> <p>Document 8: JP 2003-229537 A (Hitachi, Ltd.), 15 August 2003, full text &amp; US 2003/0146469 A1</p> <p>The storage disclosed in and supported by the specification and having the following (1) and (2) constitutions is not described in any of the documents cited in the ISR and is non-obvious to a person skilled in the art.</p> <p>Therefore, the inventions of claims 1 through 18 are not described in any of the documents cited in the ISR and are non-obvious to a person skilled in the art.</p> <p>(1) A storage consisting of a storage layer that stores information by causing a reversible phase change between a crystalline phase and a noncrystalline phase, wherein the total content of at least one element selected from the group consisting of Ge and Sb or at least one element selected from the group consisting of Ge and Sb, and Bi is equal to or greater than 2 atom% and less than 25 atom%, the content of Te is equal to or greater than 40 atom% and equal to or less than 65 atom%, and the total content of at least one element selected from the group consisting of Zn or Zn and Co and N is equal to or greater than 20 atom% and less than or equal to 50 atom% and consisting of a memory element that has an electrode formed with the above-described storage layer on both faces.</p>		Novelty (N)	Claims	1 - 18	YES		Claims		NO	Inventive step (IS)	Claims	1 - 18	YES		Claims		NO	Industrial applicability (IA)	Claims	1 - 18	YES		Claims		NO
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Supplemental Box

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Continuation of: Box V

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In case the space in any of the preceding boxes is not sufficient.

Continuation of: Box V

(2) A storage consisting of a storage layer that stores information by causing a reversible phase change between a crystalline phase and a noncrystalline phase, wherein it comprises a plurality of memory cells and a plurality of word lines for selecting the above-described memory cells and a plurality of data lines disposed so as to intersect the above-described plurality of word lines and for reading signals from the above-described plurality of memory cells; the total content of at least one element selected from the group consisting of Ge and Sb or at least one element selected from the group consisting of Ge and Sb, and Bi is equal to or greater than 2 atom% and less than 25 atom%, the content of Te is equal to or greater than 40 atom% and equal to or less than 65 atom%, and the total content of at least one element selected from the group consisting of Zn or Zn and Co and N is equal to or greater than 20 atom% and less than or equal to 50 atom% and consisting of a memory element that has an electrode formed with the above-described storage layer on both faces.

## 特許協力条約

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PCT

P C T  
国際調査機関の見解書  
(法施行規則第40条の2)  
〔P C T規則43の2.1〕発送日  
(日.月.年) 08.02.2005出願人又は代理人  
の審査記号 NT1852PCT

今後の手続きについては、下記2を参照すること。

国際出願番号  
P C T / J P 2 0 0 4 / 0 1 9 0 0 1国際出願日  
(日.月.年) 20. 12. 2004優先日  
(日.月.年) 06. 02. 2004

国際特許分類 (I P C)

Int. C 1' H 0 1 L 2 7 / 1 0 G 1 1 C 1 3 / 0 0 G 1 1 B 7 / 2 4 H 0 1 L 4 5 / 0 0

出願人（氏名又は名称）  
株式会社ルネサステクノロジ

## 1. この見解書は次の内容を含む。

- 第I欄 見解の基礎  
 第II欄 優先権  
 第III欄 新規性、進歩性又は産業上の利用可能性についての見解の不作成  
 第IV欄 発明の単一性の欠如  
 第V欄 P C T規則43の2.1(a)(i)に規定する新規性、進歩性又は産業上の利用可能性についての見解、それを裏付けるための文献及び説明  
 第VI欄 ある種の引用文献  
 第VII欄 国際出願の不備  
 第VIII欄 国際出願に対する意見

## 2. 今後の手続き

国際予備審査の請求がされた場合は、出願人がこの国際調査機関とは異なる国際予備審査機関を選択し、かつ、その国際予備審査機関がP C T規則66.1の2(b)の規定に基づいて国際調査機関の見解書を国際予備審査機関の見解書とみなさない旨を国際事務局に通知していた場合を除いて、この見解書は国際予備審査機関の最初の見解書とみなされる。

この見解書が上記のように国際予備審査機関の見解書とみなされる場合、様式P C T / I S A / 2 2 0を送付した日から3月又は優先日から22月のうちいずれか遅く満了する期限が経過するまでに、出願人は国際予備審査機関に、適当な場合は補正書とともに、答弁書を提出することができる。

さらなる選択肢は、様式P C T / I S A / 2 2 0を参照すること。

## 3. さらなる詳細は、様式P C T / I S A / 2 2 0の備考を参照すること。

見解書を作成した日

26. 01. 2005

特許庁審査官（権限のある職員）  
河 口 雅 英

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名称及びあて先  
日本国特許庁 (I S A / J P)  
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電話番号 03-3581-1101 内線 3462

様式P C T / I S A / 2 3 7 (表紙) (2004年1月)

## 第I欄 見解の基礎

1. この見解書は、下記に示す場合を除くほか、国際出願の言語を基礎として作成された。

この見解書は、\_\_\_\_\_語による翻訳文を基礎として作成した。  
それは国際調査のために提出されたPCT規則12.3及び23.1(b)にいう翻訳文の言語である。

2. この国際出願で開示されかつ請求の範囲に係る発明に不可欠なスクレオチド又はアミノ酸配列に関して、  
以下に基づき見解書を作成した。

a. タイプ

- 配列表  
 配列表に関するテーブル

b. フォーマット

- 表面  
 コンピュータ読み取り可能な形式

c. 提出時期

- 出願時の国際出願に含まれる  
 この国際出願と共にコンピュータ読み取り可能な形式により提出された  
 出願後に、調査のために、この国際調査機関に提出された

3.  さらに、配列表又は配列表に関するテーブルを提出した場合に、出願後に提出した配列若しくは追加して提出した配列が出願時に提出した配列と同一である旨、又は、出願時の開示を超える事項を含まない旨の陳述書の提出があった。

4. 補足意見：

第V欄 新規性、進歩性又は産業上の利用可能性についてのPCT規則43の2.1(a)(i)に定める見解、それを裏付ける文献及び説明

## 1. 見解

新規性 (N)	請求の範囲 1-18	有
	請求の範囲	無
進歩性 (I S)	請求の範囲 1-18	有
	請求の範囲	無
産業上の利用可能性 (I A)	請求の範囲 1-18	有
	請求の範囲	無

## 2. 文献及び説明

文献1 : JP 2002-512439 A (エナジー コンバージョン デバイス インコーポレイテッド) 2002. 04. 23, 全文  
 &WO 1999/054128 A1  
 文献2 : JP 2001-502848 A (エナジー コンバージョン デバイス インコーポレイテッド) 2001. 02. 27, 全文  
 &WO 1998/019350 A1  
 文献3 : JP 11-514150 A (エナジー コンバージョン デバイセス インコーポレイテッド) 1999. 11. 30, 全文  
 &WO 1997/015954 A1  
 文献4 : JP 11-510317 A (エナジー コンバージョン デバイセス インコーポレイテッド) 1999. 09. 07, 全文  
 &WO 1997/005665 A1  
 文献5 : WO 2003/050872 A1 (MATSUSHITA ELECTRIC INDUSTRIAL CO., LTD) 2003. 06. 19, 全文  
 文献6 : WO 2000/054982 A1 (MATSUSHITA ELECTRIC INDUSTRIAL CO., LTD) 2000. 09. 21, 全文  
 文献7 : JP 55-008830 B1 (松下電器産業株式会社) 1980. 03. 06, 全文  
 文献8 : JP 2003-229537 A (株式会社日立製作所) 2003. 08. 15, 全文  
 &US 2003/0146469 A1

明細書に開示され、裏付けられている下記(1)及び(2)の構成を有する記憶装置について、国際調査報告に引用されたいずれの文献にも記載されておらず、当業者にとって自明なものでもない。

したがって、請求の範囲1乃至18に係る発明は、国際調査報告に引用されたいずれの文献にも記載されておらず、当業者にとって自明なものでもない。

(1) Ge及びSbよりなる群から選ばれた少なくとも1元素、又はGe及びSbよりなる群から選ばれた少なくとも1元素並びにBiを合計で2原子%以上25原

## 第VII欄 国際出願に対する意見

請求の範囲、明細書及び図面の明瞭性又は請求の範囲の明細書による十分な裏付についての意見を次に示す。

PCT第5条の意味において開示されているのは、下記(1)及び(2)の構成を有する記憶装置によって、相変化メモリにおいて高い耐熱性を得たことである。

(1) Ge及びSbよりなる群から選ばれた少なくとも1元素、又はGe及びSbよりなる群から選ばれた少なくとも1元素並びにBiを合計で2原子%以上25原子%未満、Teを40原子%以上65原子%以下、Zn、又はZn並びにCo及びNよりなる群から選ばれた少なくとも1元素を合計で20原子%以上50原子%以下それぞれ含み、結晶相と非晶質相との間で可逆的な相変化を起こすことにより情報を記憶する記憶層と、前記記憶層の両面に形成された電極とを有するメモリ素子からなる記憶装置。

(2) 複数のメモリセルと前記複数のメモリセルを選択する複数のワード線と、前記複数のワード線と直交するように配置され、前記複数のメモリセルから信号が読み出される複数のデータ線とを有し、前記複数のメモリセルの各々は、Ge及びSbよりなる群から選ばれた少なくとも1元素、又はGe及びSbよりなる群から選ばれた少なくとも1元素並びにBiを合計で2原子%以上25原子%未満、Teを40原子%以上65原子%以下、Zn、又はZn並びにCo及びNよりなる群から選ばれた少なくとも1元素を合計で20原子%以上50原子%以下それぞれ含み、結晶相と非晶質相との間で可逆的な相変化を起こすことにより情報を記憶する記憶層と、前記記憶層の両面に形成された電極とを有する記憶装置。

そうすると、PCT第5条の意味において開示されているのは、請求の範囲1乃至18に係る発明のごくわずかな部分にすぎず、PCT第6条の意味で十分に裏付けられていない。

## 補充欄

いずれかの欄の大きさが足りない場合

第 V 欄の続き

子%未満、Teを40原子%以上65原子%以下、Zn、又はZn並びにCo及びNiよりなる群から選ばれた少なくとも1元素を合計で20原子%以上50原子%以下それぞれ含み、結晶相と非晶質相との間で可逆的な相変化を起こすことにより情報を記憶する記憶層と、前記記憶層の両面に形成された電極とを有するメモリ素子からなる記憶装置。

(2) 複数のメモリセルと前記複数のメモリセルを選択する複数のワード線と、前記複数のワード線と直交するように配置され、前記複数のメモリセルから信号が読み出される複数のデータ線とを有し、前記複数のメモリセルの各々は、Ge及びNbよりなる群から選ばれた少なくとも1元素、又はGe及びNbよりなる群から選ばれた少なくとも1元素並びにBiを合計で2原子%以上25原子%未満、Teを40原子%以上65原子%以下、Zn、又はZn並びにCo及びNiよりなる群から選ばれた少なくとも1元素を合計で20原子%以上50原子%以下それぞれ含み、結晶相と非晶質相との間で可逆的な相変化を起こすことにより情報を記憶する記憶層と、前記記憶層の両面に形成された電極とを有する記憶装置。